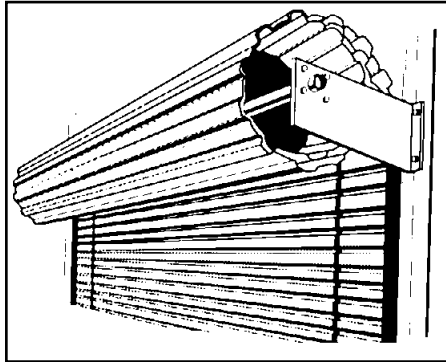




**Due to data loss, we, as a convenience to our customers,  
have made available our 2001 catalog for you  
to USE AS A PRODUCT REFERENCE only  
Please Call 1-800-233-1487 For  
Current 2010 Pricing.**

**Thank you for your interest in American Garage Door Supply Inc**

# Rolling Doors



**WHY  
PAY  
MORE** ???



We can help you  
select the best  
system.

# ROLLING DOORS - ROLLING STEEL SERVICE DOORS

Our rolling steel service doors are designed for commercial and industrial applications including factories, warehouses, and all types of shipping terminals. Call us today for a custom quote from one of our product specialists for your new or replacement project.



- **Durable Paint Finish.** The best primer paint finish in the industry. A two coat process that combines a base coat for superior adhesion and a top coat designed to provide durability.
- **Smooth Operation.** The guides have a rust-inhibitive, zinc-rich primer. We design the counterbalance, oil tempered, helical torsion springs for a minimum of 20,000 cycles.
- **Reduced Maintenance.** The doors are designed with easily replaceable springs and slats. The entire door nest is enclosed by a protective hood as standard.

- **Quality Packaging.** Each door assembly is carefully protected as it leaves the factory to insure arrival in optimum condition.
- **Easy Installation.** The installer was first in mind in our design process, and made installation logical, with well-labeled and individually packaged hardware.

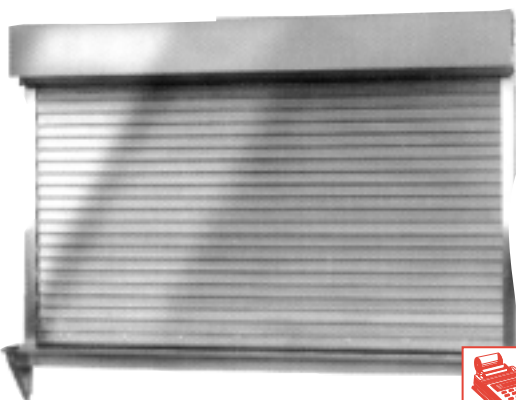
**Need replacement slats for your existing rolling steel doors? See page 30**



- **Curtains.** Curved or flat slats, (flat slat used on standard weatherstripped door). G-90 galvanized with standard two-coat, baked-on primer system consisting of a minimum of 0.3 mils epoxy on each side and a minimum of 0.7 mils of gray polyester paint top coat on each side. Galvanized only slats are available on request.
- **Bottom Bar.** Two galvanized steel angles, minimum 1/8" thick, bolted back to back with an adjustable tubular bottom weatherseal as standard.
- **Wind Load.** Doors are designed to withstand 20 pounds per square foot windload. Optional higher windload designs are available.
- **Guides.** Hot rolled, prime painted angles, minimum 3/16" thick with removable stops are standard. Guides will have windlock bars as design loads indicate.
- **Hood.** 24 gauge gray primed steel as standard. Intermediate hood supports are provided as required on wider doors.
- **Operation.** Chain Hoist included for all doors up to 200 sq. ft. See operator section for operators options.
- **Locking.** Manual chain hoist operated doors up to 200 sq. ft. have a chain keeper suitable for padlocking.
- **Weatherstripping.** The standard weather stripped service door comes with flat slats only and includes an adjustable tubular bottom weatherseal, side vinyl weather seals and a header brush seal with aluminum carrier. Partial weatherstripping and weatherstripping for curved slats is available.
- **Shop Drawings.** Complete information including architectural details and specifications furnished at no extra cost.

## Other Products Available

- **Insulated Rolling Steel Service Doors**
- **Fire Rated Rolling Steel Service Doors**
- **Counter Shutters**
- **Fire Counter Shutters**



Flat Slat



Curved Slat



Insulated Slat

**To ensure proper fit, form and function of your rolling steel door. Please contact our sales staff with your specifications for a custom quote**

# ROLLING DOORS - ROLL UP DOORS

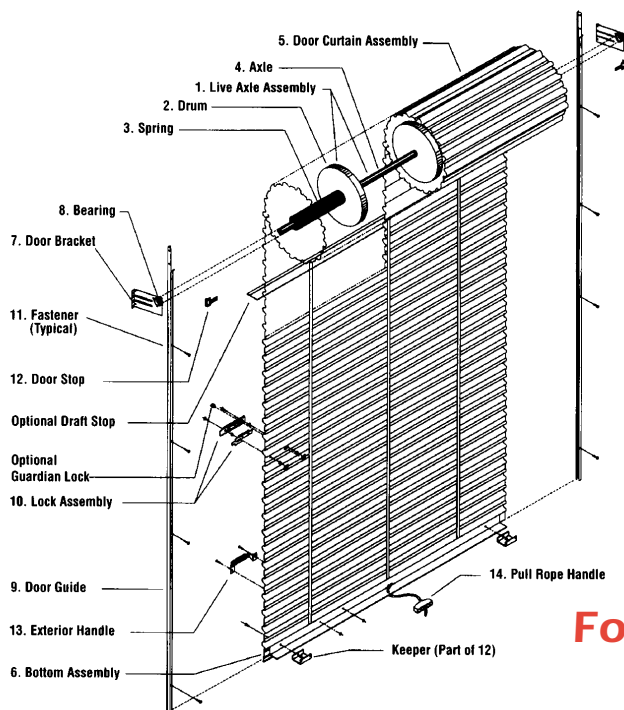
## MODEL 940

### Model 940 Steel Roll-Up Doors Offer:

- Low Maintenance
- Corrosion resistance Bottom Assembly
- Sealed Bearings For Smooth Operation
- Smooth Operation
- Custom Sizes
- 8 Standard, Pre-finished Colors
- 5 Year Paint Warranty
- Full Line Of Accessories



## Easy to Install!



### OPTIONS

- **Draft Stop:**  
4" wide, consists of a 1" rigid PVC® strip and a 3" flexible PVC prepunched along one edge. Attaches to the header.
- **Guardian Lock:**  
Security lock with removable cylinder, over lock capability, tamper proof, comes with 3 keys.
- **Insulation:**  
Double bubble foil reflective insulation with an extra layer of polyurethane coating on the front side for durability. Also helps dampen door noise during operation.
- **Interior Lock:**  
12 gauge zinc coated steel slide bolt locks into the side guide. Two locks per door fasten to the bottom assembly and come with hole for a padlock.
- **Window Kit:**  
20" X 6" clear corrugated plastic, highly flexible and durable. The door must be factory prepared for the window to be field installed. One window per door.
- **Narrow Jamb Bracket Plates:**  
Increases bracket mounting surface width when necessary.
- **Brush Seals:**  
Weather strip fabricated from black brush seal in a mill finish aluminum extrusion. Attaches to side jamb.
- **Hood:**  
Made from the same corrugated steel as the door, the hood covers the door nest for protection or aesthetics.

### 1. Design Type:

Live Axle: door axle rotates in the bracket.

### 2. Drums:

- Stamped, continuously welded at the hub
- 9 1/2" diameter x 1" wide
- 18 gauge zinc coated steel
- 2 drums with doors under 5' wide
- 3 drums with doors 5' wide & wider

### 3. Springs:

- Helical Torsion
- 1 spring under 5'
- 2 springs 5' wide and wider

### 4. Axle:

- 1-5/16" O.D. high yield structural steel tubing.

### 5. Curtain:

- Factory seamed, continuously corrugated
- 26 gauge galvanized steel
- Polyester finish in 8 standard colors
- Full length felt tape at each drum

### 6. Bottom Assembly:

- Zinc coated steel back angle
- Corrosion resistant aluminum extrusion
- Rubber Blade steel
- Stainless steel carriage bolts

### 7. Brackets:

- 12 gauge cold formed zinc coated steel

### 8. Bearing:

- Greased, packed ball bearing in brackets

### 9. Guides:

- 18 gauge zinc coated, 1-1/2" deep
- Attached polypropylene guide runners

### 10. Exterior Lock:

- 12 gauge plated steel
- Stainless steel carriage bolts
- Two padlock design

### 11. Mounting Fasteners:

- Steel:
  - Bracket - 5/16" Diameter bolts and nuts
  - Jamb - 1/4" x 7/8" self-drilling screws
- Wood:
  - Bracket - 5/16"x1-5/8" Washer head lags
  - Jamb - 1/4" x 2" self-drilling screws
- Concrete:
  - Clip type system with 5/16" diameter expansion anchors for both brackets and jambs. (concrete hardware must be ordered separately)

### 12. Door Stop:

- 12 gauge zinc coated door stops

### 13. Exterior Handle:

- Powder coated, zinc plated outside handle

### 14. Pull Rope Handle:

- Molded plastic rope handle

**For a personalized quotation, call us today with your specifications!**

### OPERATORS

#### • Direct Drive Chain Hoist:

9-1/2" outside diameter cast iron pocket wheel with zinc plated steel chain guide. Mounts on a 1" diameter shaft extension to the door axle. Mounts on either side of the door. Chain keeper provided.

#### • Shaft Extension:

Designed to fit the Model 940 door axle, this option is needed to install a chain hoist or a motor operator.

#### • Operators:

Please see operators section for medium duty jackshaft operators

**Eight durable, pre-finished paint colors to match any building. The paint finish is multi-coated for long life. Includes a five year paint warranty. Color selections: Garnet, Desert Tan, Sunset Orange, Royal Blue, Continental Brown, Iced White, Evergreen, Polar Blue.**

